HollySys LX/MC/LK220 Series (Ethernet)

Supported Series: HollySys LX/MC/LK220 Series
Website: https://www.hollysys.com/cn

HMI Settings:

Parameters	Recommended	Options	Notes
PLC type	HollySys LX/MC/LK220 Series (Ethernet)		
PLC I/F	Ethernet		
Port no.	502		
PLC sta. no.	1	1~247	

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	IX	DDDo	0 ~ 3747	
B	QX	DDDo	0 ~ 3747	
B	MX	DDDDo	0 ~ 78167	
W	IW	DDDD	0 ~ 5998	
DW	ID	DDDD	0 ~ 5996	
W	QW	DDDD	0 ~ 5998	
DW	QD	DDDD	0 ~ 5996	
W	MW	DDDDDD	0 ~ 125070	
DW	MD	DDDDDD	0 ~ 125068	

Wiring Diagram:

Ethernet cable:

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