Heng Yuan EU series

Supported Series: EU sereis, EU5 series, EU10 series.
Website: http://www.tjhysensor.cn/

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Heng Yuan EU series		
PLC I/F	RS485 2W		
Baud rate	9600		
Data bits	8		
Parity	Even		
Stop bits	1		
PLC sta. no.	2	1-31	

Online simulator	YES
Extend address mode	YES

Device Address:

Bit/Word	Device type	Format	Range	Memo
W	Parameter	DDDD	0 ~ 2000	

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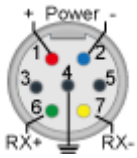
Wiring Diagram:

RS-485 2W

The serial port pin assignments may vary between HMI models, please click the following link for more information.

The following is the view from the soldering point of a connector.



HMI		PLC
Link		Heng Yuan Sensor RS485
Data-	↔	7(Yellow)
Data+	↔	6(Green)
GND	↔	4(Black)

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